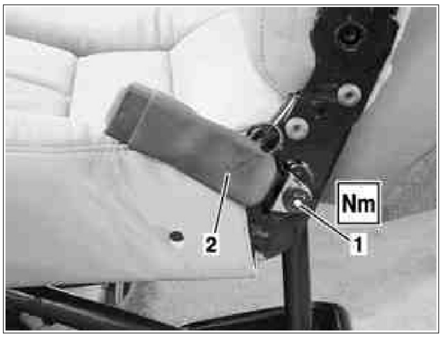
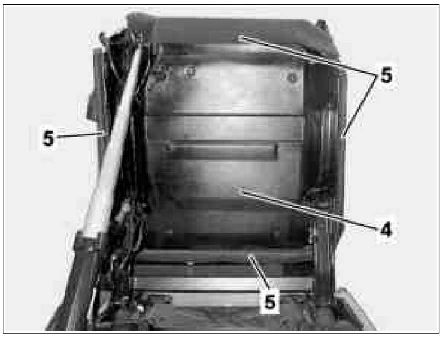
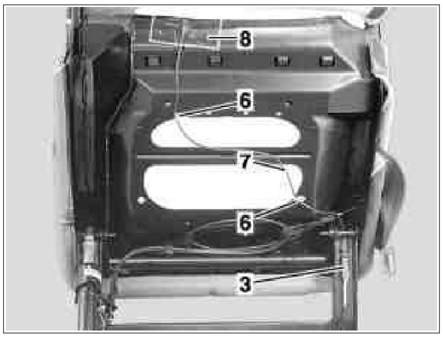
MODEL 163.136 /154 /172 as of 1.9.99,
163.113 /128 /157 /175 with CODE (293) Left and right rear side airbag
40% rear seat
MODEL 163.174
40% Rear seat



P91.40-2172-01



P91.18-2030-01



P91.40-2173-01

1 Bolt
2 Rear seat seat belt buckle
3 Connector
4 Lower cover
6 Retaining straps
7 Electrical line for rear seat seat belt buckle
8 Adhesive tape

	Remove/install		
1	Fold down 60% rear seat	i See Operating Instructions	
2	Fold backrest of 40% rear seat forwards	i See Operating Instructions	
3	Remove side covers on rear seat seat belt buckle		
4	Unscrew bolt (1) from rear seat seat belt buckle (2)	Nm	*BA91.40-P-1006-01D
5	Turn ignition key to "0" position	i To avoid fault codes.	
6	Disconnect connector (3) from electrical line of rear seat seat belt buckle		
7.1	Remove lower cover (4)	i Only with 3rd seat row, code 847.	
8	Remove retaining straps (6)		
9	Unhook rear seat cover on reverse side and pull out electrical line for rear seat seat belt buckle (7) on rear seat cushion	i Loosen adhesive tape (8). i **Installation:** Route electrical line for rear seat seat belt buckle (7) correctly and fasten to rear seat cushion frame using new adhesive tape (8).	
10	Remove rear seat seat belt buckle (2)	i **Installation:** Check rear seat seat belt buckle for damage.	
11	Install in the reverse order		

Nm Seat belts/emergency tensioning retractors

Number	**Designation**		**Model 163 as of 09/99**
BA91.40-P-1006-01D	Bolt, belt buckle to rear seat	Nm	45